

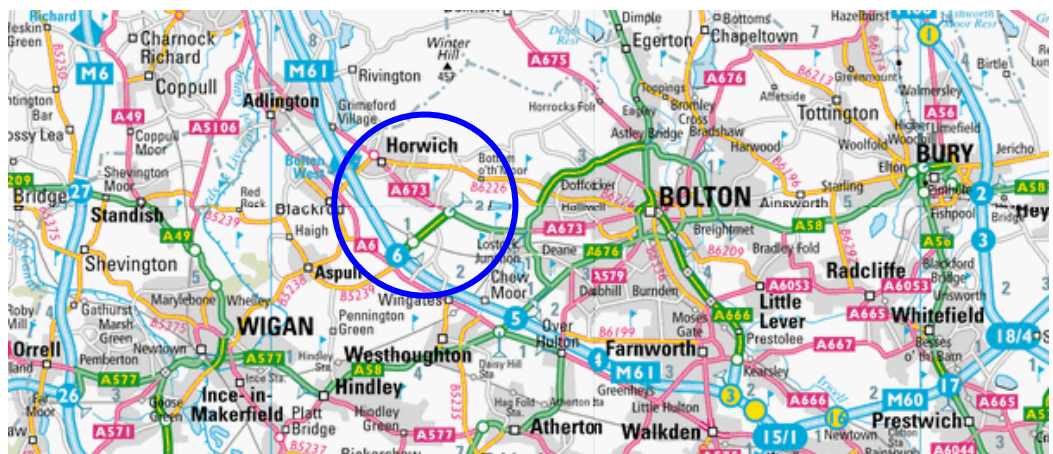
# Northern Office

Hallmark House, Paragon Business Park  
Chorley New Road, Horwich, Bolton BL6 6HG

## Directions from the M61

Leave the M61 at Junction 6 and take the exit for the A6027 signposted to the Bolton Wanderers Reebok stadium.

Pass the Horwich Parkway railway station on your left and continue along the road crossing over the roundabout and passing the Reebok stadium also on your left. Continue through the traffic lights (Tesco on your left) to the end of the road and keep in the left lane. At the end of the road turn left at the roundabout onto Chorley New Road – Paragon Business Park is immediately on your left.



On entering the site please announce yourself at the main barrier by calling the Imerja office (number displayed on entry sign) to gain entry into the secure parking area.

There is a visitor's car park at the front of Hallmark House (to the right of Paragon House West Entrance) with additional parking to the rear.

## By Rail

Hallmark House is less than 1 mile from Horwich Parkway railway station



**Northern Office**  
Hallmark House  
Paragon Business Park  
Chorley New Road  
Horwich, Bolton  
BL6 6HG

**Midlands Office**  
Bennetts Place  
30-31 High Street  
Market Harborough  
Leicestershire  
LE16 7NL

**Southern Office**  
Regent House  
Theobald Street  
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